

# WEIGH-TRONIX



## WI-120B Batch Tech User's Manual

# TABLE OF CONTENTS

## Part 1: Introduction

Batching Capabilities .....	1
Using this Manual .....	2

## Part 2: Getting Started

Setting the Operating Voltage .....	3
Powering up and Initializing the WI-120B .....	4
Powering up the WI-120B .....	4
Initializing the Indicator .....	4
Keying in the Security Code .....	5
Viewing and Setting the Clock .....	6
Viewing the Time .....	6
Toggling between 12-Hour and 24-Hour Time .....	6
Viewing the Date .....	6
Setting the Time .....	7
Setting the Date .....	7
Setting the Year .....	7

## Part 3: Weighing

Zeroing the Scale .....	8
Obtaining Gross Weight .....	8
Obtaining Net Weight .....	9
Transmitting Gross and Net Weights .....	9

## Part 4: Batching

Accessing Indicator Operations .....	10
Flow Chart .....	11
Creating a Formula .....	12
Store and Edit Formula Values .....	13
Formula number .....	13
Requested load total .....	13
Ingredient-cutoff quantities, dribble quantities, and preacts .....	14
Counters and timers .....	15
Over/under tolerances .....	16
Review Formula Values .....	17
Ingredient-cutoff quantities, dribble quantities, and preacts .....	17
Over/under tolerances .....	17
View Required Ingredient Quantities .....	17
Key In and Edit an ID Number .....	18
Running a Batching Job .....	20
Error Codes/Display Messages .....	20
Looking at Stored Batching Information .....	22
View   •Ingredient Accumulators and •Formula Total Accumulator .....	23
View Last-Batched Quantities .....	23
View Formula Batch Counters .....	24
View   •Ingredient Total Accumulators, •the Total-All Accumulator and •the Batch Count Total (Formula Zero) .....	24
Clearing Information .....	26
Clearing the Formula Batch Counters .....	26
Selectively Clearing the Accumulators .....	26
Clearing All Formulas .....	28
Clearing Stored Batching Information .....	29
Master-Clearing All Information .....	30
Transmitting Data Manually .....	31

Appendix A: Important Terms .....	Appendix-1
Appendix B: Functions of WI-120B Indicator Keys .....	Appendix-4
Appendix C: Formula Creation Work Sheet .....	Appendix-6

This is a “Table of Contents preview” for quality assurance

The full manual can be found at <http://the-checkout-tech.com/estore/catalog/>

We also offer free downloads, a free keyboard layout designer, cable diagrams, free help and support.

<http://the-checkout-tech.com> : *the biggest supplier of cash register and scale manuals on the net*