

REV : 00

May 03, 2002

TP-II SERIES

Service Manual

CAS CORPORATION

THE GENERAL INTRODUCTIONS	3
A. PREFACE	3
B. THE PRECAUTIONS	3
C. SPECIFICATIONS	4
D.OPTION.....	4
E.SEALING METHOD.....	5
THE CALIBRATIONS	6
A.SET THE CALIBRATION MODE.....	7
A.1 CALIBRATION FLOW CHART	7
A.2 GRAVITY CONSTANT	8
A.3 SPAN CALIBRATION.....	8
A.4 PERCENT CALIBRATION.....	9
A.5 TO CONFIRM THE SPAN AND TO DO FINE TRIMMING	10
A.4 HOW TO RETURN TO NORMAL MODE	11
THE PART REPLACEMENT	12
A. REPLACEMENT OF THE LOAD CELL.....	12
A.1 REPLACEMENT OF THE LOAD CELL.....	12
A.2 CORRECTION OF THE ECCENTRICITY	12
A.3 THE SPAN CALIBRATION.....	12
SOFT KEY SETUP.....	13
A. INPUT FOR THE SOFT KEY CODES	13
A.1 HARDWARE KEY.....	13
A.2 SOFTWARE KEY	13
B.INPUT FOR WEIGHING CONDITION CODES	14
THE SCHEMATICS AND THE DIAGRAMS	15
INTERFACE.....	29
A. THE COMMUNICATION AGREEMENTS	29
A.1 THE PROTOCOL.....	29
A.2 THE WIRE CONNECTIONS.....	30
PARTS LIST & EXPLODED VIEW	31

This is a “Table of Contents preview” for quality assurance

The full manual can be purchased from our store:

[https://the-checkout-tech.com/manuals/CAS/TP-II Series service and calibration manual](https://the-checkout-tech.com/manuals/CAS/TP-II%20Series%20service%20and%20calibration%20manual)

And our free Online Keysheet maker:

<https://the-checkout-tech.com/Cash-Register-Keysheet-Creator/>

[HTTPS://THE-CHECKOUT-TECH.COM](https://the-checkout-tech.com)