

SERVICE MANUAL

MODEL ER-37MA2

INTER REGISTER COMMUNICATION

(Option for ER-3712/3732)

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[For the IRC MEMORY PWB LAYOUT, Please refer to
the ER-3712/3732 OPTION SERVICE MANUAL (ER-37MB).]

PRECAUTION FOR SLAVE MACHINE

The mode switch of the slave machine must be set to any other position than "OFF" or "SRV," during transmission by the IRC system. Transmission would not be done in a proper manner if the mode switch of the slave machine was set to "SRV" position. ----- This precaution is also applicable to the SLAVE machine of ER-37MA1.

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